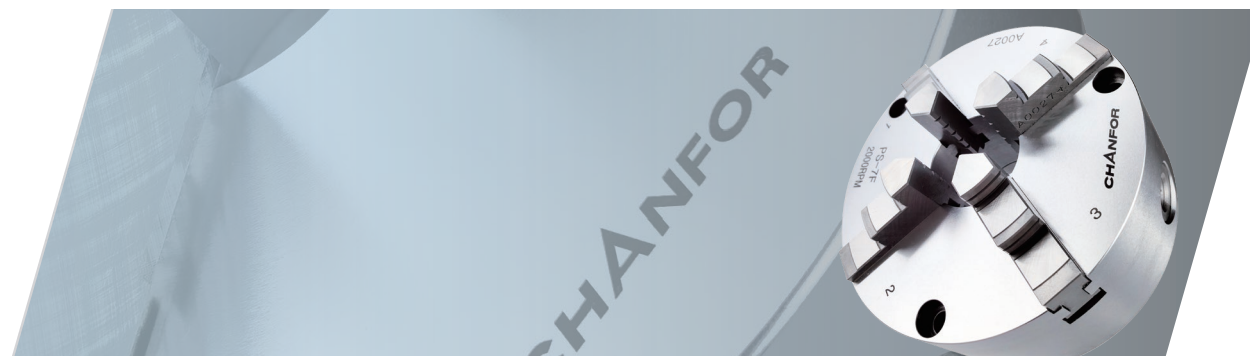


CHANFOR

台灣千島技術合作
Technical Cooperation with Chandox

CHANDOX 攜手 **CHANFOR**



千鴻高精度卡盤
CHANFOR Precision Chucks



03 日規JIS
08 國標GB

SK

強力型三爪卡盤
3-JAW POWERFUL TYPE
SCROLL CHUCKS



04 日規JIS
09 國標GB

SC

普通型三爪卡盤
3-JAW SCROLL CHUCKS



05 日規JIS

PSK

強力連動型四爪卡盤
4-JAW POWERFUL TYPE
SCROLL CHUCKS



06 日規JIS
10 國標GB

PS

連動型四爪卡盤
4-JAW SCROLL CHUCKS



07 日規JIS

NSK

強力型立式卡盤
POWERFUL TYPE
VERTICAL CHUCKS

SC-03 12

正爪
INSIDE
SOLID JAWS

SC-04 13

反爪
OUTSIDE
SOLID JAWS

SK-03 15

上爪
TOP JAWS

SK-04 16

下爪
MASTER JAWS

SJ 17

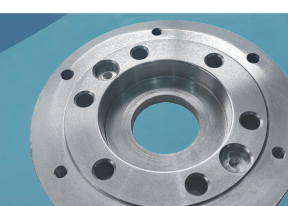
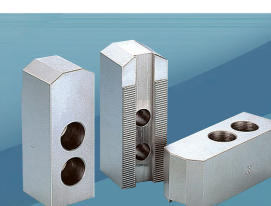
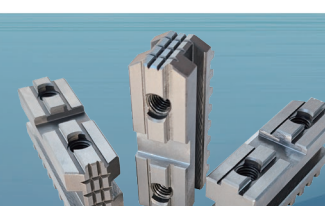
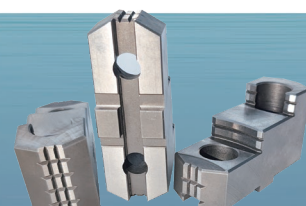
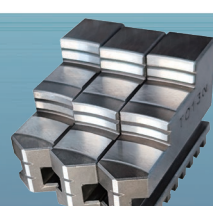
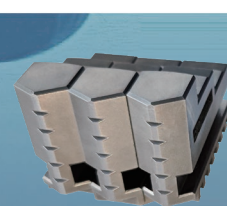
油壓生爪
SOFT JAWS

B-A2 19

A2型 連接盤
A2 STYLE MOUNTING
PLATES

SO 21

強力生爪
POWER SOFT
JAWS



高精度產品理念

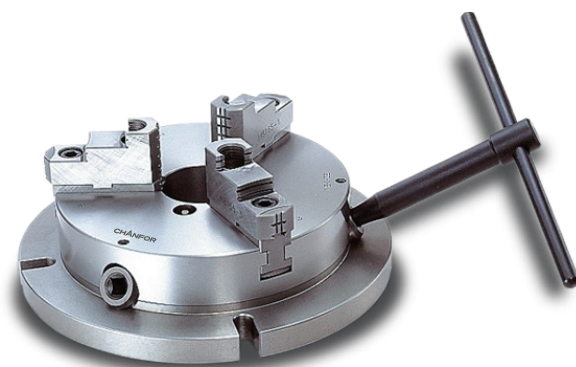
- 千鴻提供品質卓越的高精度卡盤
- 千鴻提供設計創新的高精度卡盤
- 千鴻提供專業製造的高精度卡盤

High Precision Concepts

- CHANFOR provides high precision chucks of excellent quality.
- CHANFOR provides high precision chucks of innovative design.
- CHANFOR provides high precision chucks of professional manufacture.

强力超薄型卡盘

1. 扳手和盘面成30°斜角，旋转操作更便利。
2. 薄型设计，可增加机械加工之容许长度。
3. 外径成凸圆设计，装卸容易。
4. 强力型设计可共用生爪。

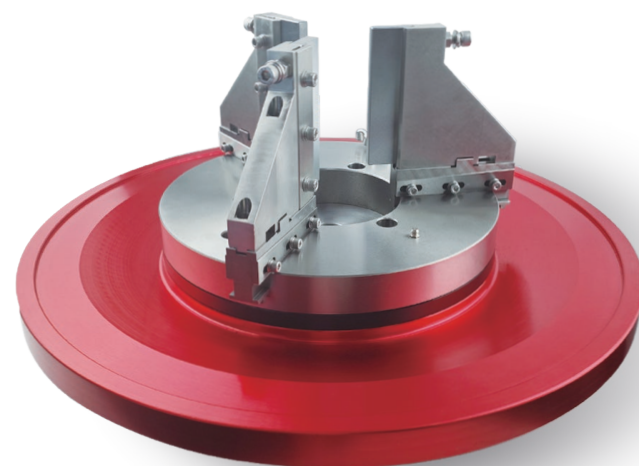
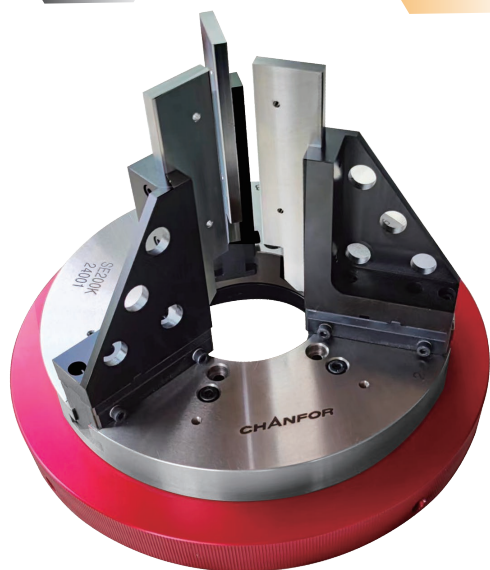


超薄型卡盘



1. 轻、薄、短小的设计，适用于工件量测夹持。
2. 直接转动旋盘，避免使用扳手旋转干涉。
3. 钢制本体，耐用性甚佳。
4. 夹爪正反夹持两用设计，操作方便。
5. 2"最小工件夹持0.8mm。

耐高温卡盘



1. 正向、反向夹紧，可对称使用。
2. 适用于高温加工环境。
3. 玻璃加工车床专用卡盘。

产品选型说明

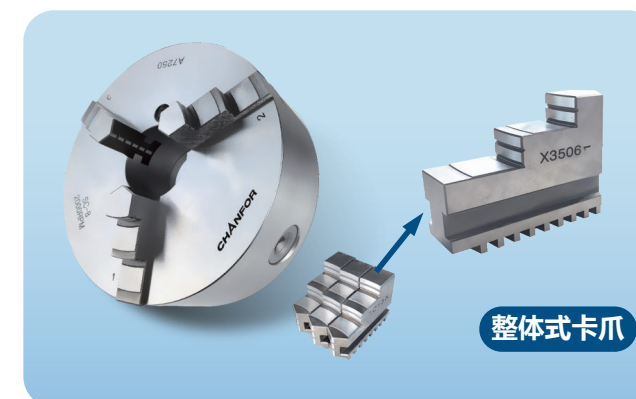
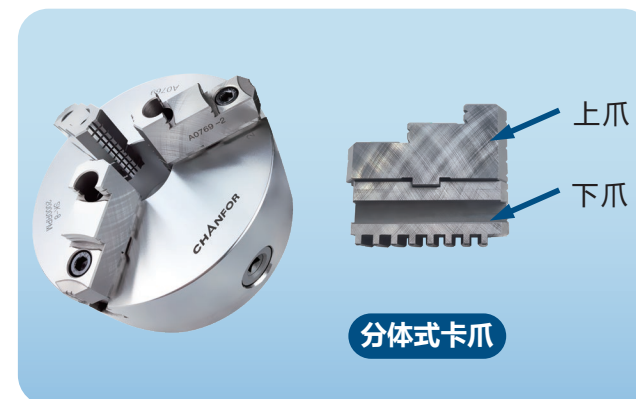
Description of product selection

强力型SK系列卡盘

.采用分体式卡爪.可单独拆卸更换SO系列强力型生爪

POWERFUL TYPE SK SERIE SCROLL CHUCKS

- .Adopted with two-piece jaws
- .Soft jaws are available.



普通型SC系列卡盘

- .采用整体式卡爪
- .卡盘表面安装一副正爪，随货附带一副反爪

SC SERIE SCROLL CHUCKS

- . Adopted with two sets of hard sold jaws
- . A set of inside jaws are adopted with chuck, and packed with a set of outside jaws.

连接形式说明

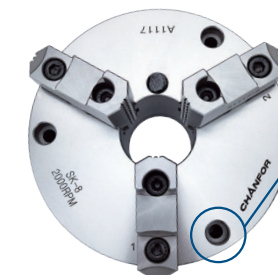
Mounting Style Options

因安装方式不同，卡盘分为前孔型和后孔型两种（如图），前孔型为前后锁通用型。

There are two mounting style: Front mount style & Rear mount style(see drawing).

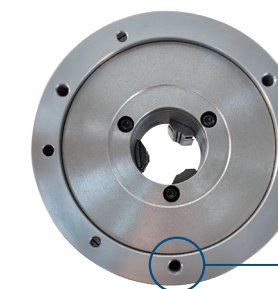
SK-08

前孔型 Front mount



SK-08

后孔型 Rear mount

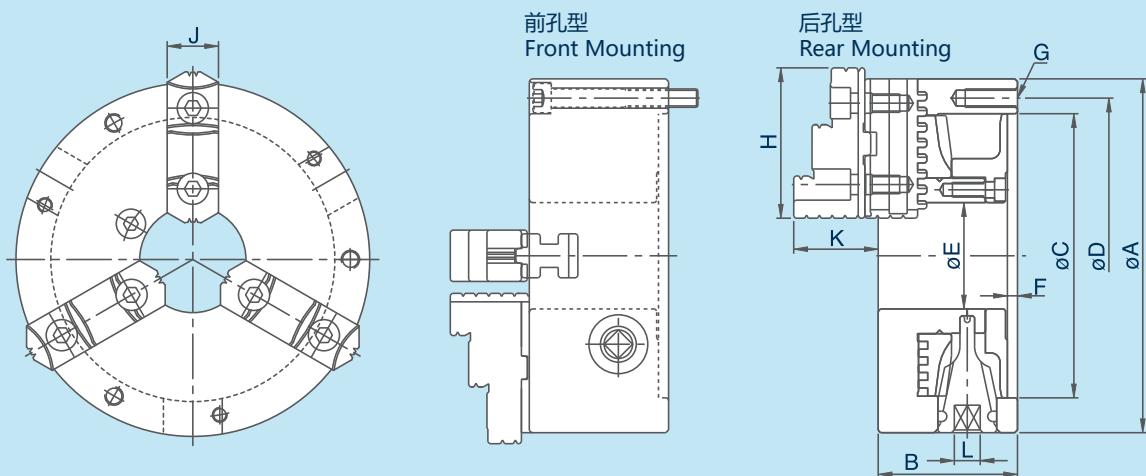


SK 3-JAW POWERFUL TYPE SCROLL CHUCKS

強力型三爪卡盘

尺寸图》Dimensions

日规 JIS



规格表》Specifications

单位/UNIT:mm

型式/规格 MODEL /SPEC	A	B	C	D	E	F	G	H
SK-04	112	58	80	95	24	4.5	3-M8X1.25P	47
SK-05	132	60	100	115	32	4.5	3-M8X1.25P	57
SK-06	167	66	130	147	45	5	3-M10X1.5P	68
SK-07	193	76	155	172	58	5	3-M10X1.5P	82
SK-08	203	76	160	176	58	5	3-M10X1.5P	82
SK-09	233	84	190	210	70	5.5	3-M12X1.75P	93
SK-10	273	86	230	250	89	5.5	3-M12X1.75P	102
SK-12	310	96	260	285	105	7	3-M12X1.75P	118
SK-16	405	122	345	375	160	8	6-M14X2P	150

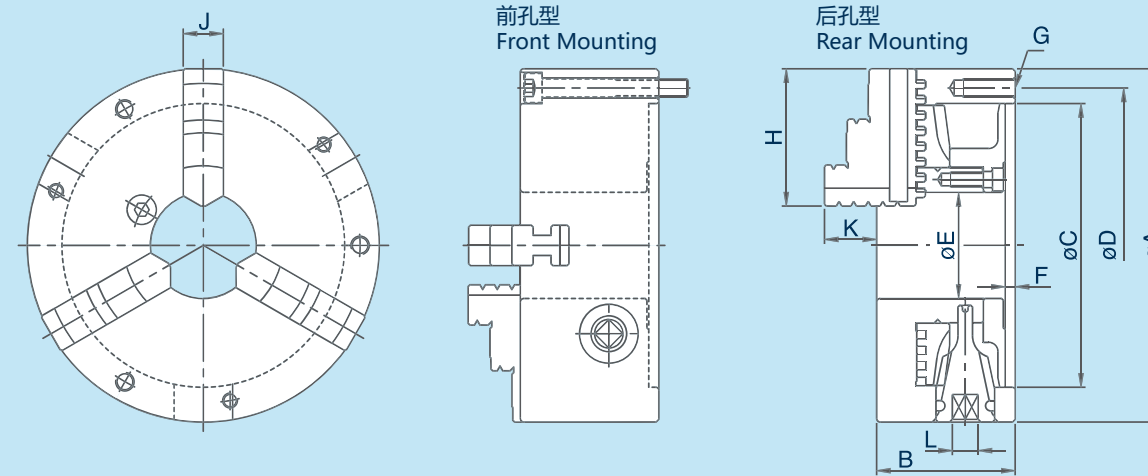
型式/规格 MODEL /SPEC	J	K	L	最高回转速 Max.speed r.p.m.(min ⁻¹)	把握范围 Max.Gripping Diameter 外径把握 O.D.Clamping	内径把握 I.D.Clamping	净重 Weight (kg)
SK-04	19	31.5	8	2500	ø3-ø100	ø35-ø93	3.45
SK-05	24	36	8	2500	ø3-ø123	ø43-ø122	5.0
SK-06	26	39	10	2000	ø8-ø160	ø55-ø150	8.6
SK-07	28	43	11	2000	ø8-ø180	ø62-ø170	12.8
SK-08	28	43	11	2000	ø8-ø180	ø62-ø170	14.1
SK-09	32	50	12	2000	ø11-ø220	ø70-ø210	20.4
SK-10	35	54.5	12	1800	ø12-ø260	ø80-ø250	26.7
SK-12	40	56	14	1800	ø15-ø300	ø90-ø290	39.3
SK-16	50	75	15	1500	ø30-ø400	ø110-ø380	82.3

SC 3-JAW SCROLL CHUCKS

普通型三爪卡盘

尺寸图》Dimensions

日规 JIS



规格表》Specifications

单位/UNIT:mm

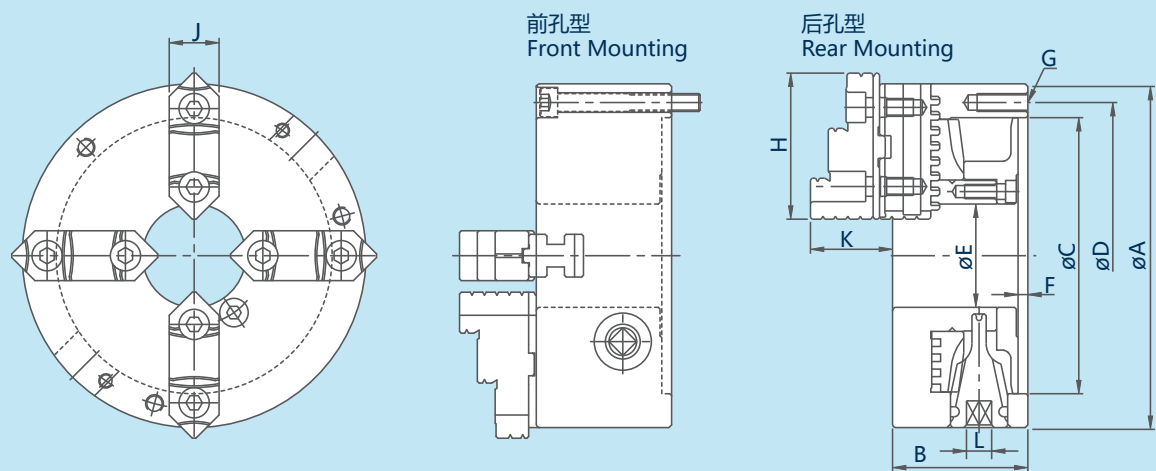
型式/规格 MODEL /SPEC	A	B	C	D	E	F	G	H
SC-03	85	45	60	73	16	3.5	3-M6x1P	35
SC-04	112	58	80	95	24	4.5	3-M8x1.25P	42
SC-05	132	60	100	115	32	4.5	3-M8x1.25P	50
SC-06	167	66	130	147	45	5	3-M10x1.5P	65
SC-07	193	76	155	172	58	5	3-M10x1.5P	75
SC-08	203	76	160	176	58	5	3-M10x1.5P	75
SC-09	233	84	190	210	70	5.5	3-M12x1.75P	85

型式/规格 MODEL /SPEC	J	K	L	最高回转速 Max.speed r.p.m.(min ⁻¹)	把握范围 Max.Gripping Diameter 外径把握 O.D.Clamping	内径把握 I.D.Clamping	净重 Weight (kg)
SC-03	11	15	7	2500	ø2-ø70	ø24-ø64	1.5
SC-04	14	17	8	2500	ø3-ø90	ø32-ø84	3.3
SC-05	16	20	8	2500	ø3-ø110	ø35-ø100	4.6
SC-06	19	23	10	2000	ø4-ø160	ø48-ø150	7.9
SC-07	22	28	11	2000	ø4-ø180	ø56-ø170	12.0
SC-08	22	28	11	2000	ø4-ø180	ø56-ø170	13.3
SC-09	24	34.5	12	2000	ø5-ø220	ø62-ø210	19.3

強力连动型四爪卡盘

日规 JIS

尺寸图》Dimensions



规格表》Specifications

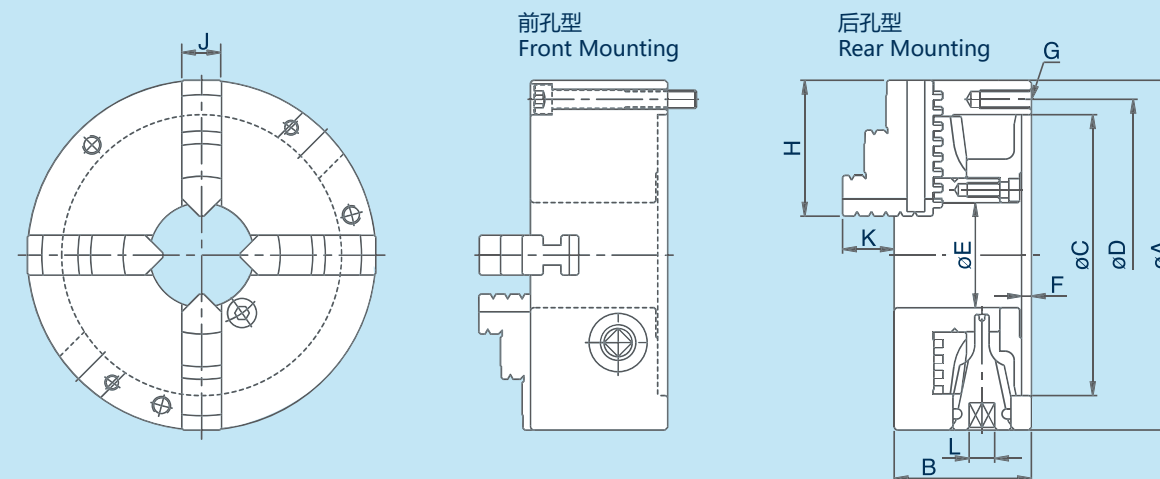
单位/UNIT:mm

型式/规格 MODEL /SPEC	A	B	C	D	E	F	G	H
PSK-07	193	76	155	172	58	5	3-M10x1.5P	82
PSK-09	233	84	190	210	70	5.5	3-M12x1.75P	93
PSK-12	310	96	260	285	105	7	3-M12x1.75P	118
PSK-16	405	122	345	375	160	8	6-M14x2P	150
型式/规格 MODEL /SPEC	J	K	L	最高回转速 Max.speed r.p.m.(min ⁻¹)	把握范围 Max.Gripping Diameter 外径把握 I.D.Clamping 内径把握		净重 Weight (kg)	
PSK-07	28	43	11	2000	ø8-ø180	ø62-ø170	12.7	
PSK-09	32	50	12	2000	ø11-ø220	ø70-ø210	20.8	
PSK-12	40	56	14	1800	ø15-ø300	ø90-ø290	43	
PSK-16	50	75	15	1500	ø30-ø400	ø110-ø380	86.7	

连动型四爪卡盘

日规 JIS

尺寸图》Dimensions



规格表》Specifications

单位/UNIT:mm

型式/规格 MODEL /SPEC	A	B	C	D	E	F	G	H
PS-07	193	76	155	172	58	5	3-M10x1.5P	75
PS-09	233	84	190	210	70	5.5	3-M12x1.75P	85
PS-12	310	96	260	285	105	7	3-M12x1.75P	110
型式/规格 MODEL /SPEC	J	K	L	最高回转速 Max.speed r.p.m.(min ⁻¹)	把握范围 Max.Gripping Diameter 外径把握 I.D.Clamping 内径把握		净重 Weight (kg)	
PS-07	22	28	11	2000	ø4-ø180	ø56-ø170	12.1	
PS-09	24	34.5	12	2000	ø5-ø220	ø62-ø210	19.4	
PS-12	30	45	14	1800	ø10-ø300	ø86-ø290	38.1	

强力型立式卡盘

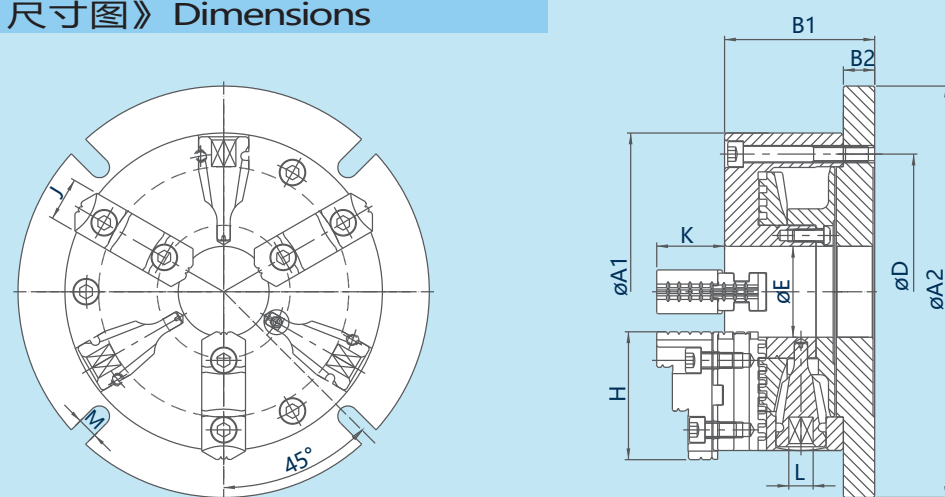
1. L型滑动扳手设计，旋转操作更方便。
2. 底座为凸圆设计，装卸容易
3. 强力型设计可共用生爪

日规 JIS

1. The moveable wrench handle makes chuck operations easier.
2. Chuck flange makes loading and unloading operations simpler and more convenient.
3. Hard jaws and soft jaws can be used alternatively.



尺寸图》Dimensions



规格表》Specifications

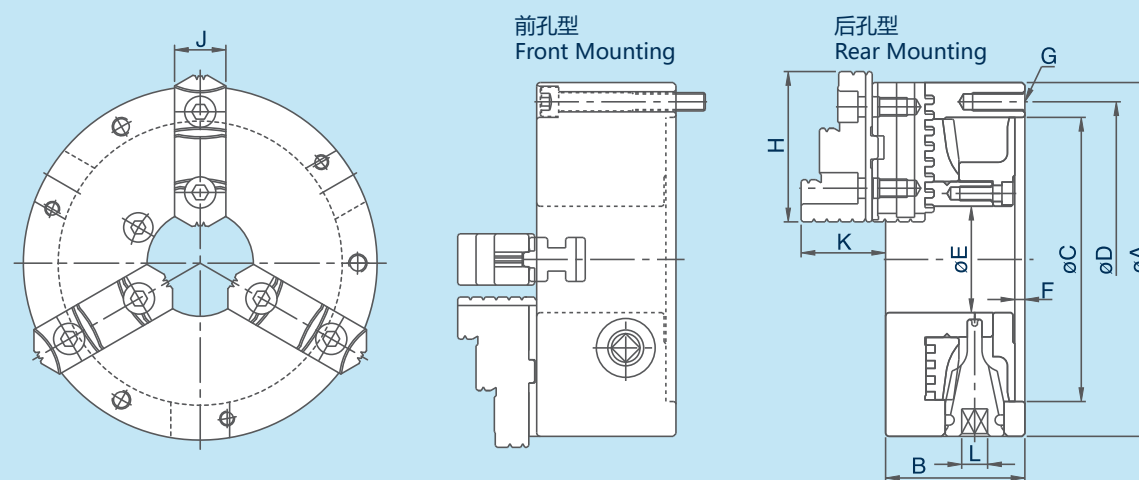
单位/UNIT:mm

型式/规格 MODEL /SPEC	A1	A2	B1	B2	E	H	J
NSK-05	132	182	76	16	32	57	24
NSK-06	167	217	84	18	45	68	26
NSK-08	203	263	96	20	58	82	28
NSK-10	254	315	104	16	81	102	35
NSK-12	310	373	118	22	105	118	40
NSK-16	405	470	126	24	160	150	50
型式/规格 MODEL /SPEC	K	L	M	外径把握 O.D.Clamping (mm)	内径把握 I.D.Clamping (mm)	净重 Weight (kg)	
NSK-05	36	8	13	ø3-ø123	ø43-ø123	8.2	
NSK-06	39	10	13	ø8-ø160	ø55-ø150	13.2	
NSK-08	43	11	13	ø8-ø180	ø62-ø170	22.4	
NSK-10	55	12	16	ø6-ø250	ø80-ø250	36.5	
NSK-12	56	14	18	ø15-ø300	ø90-ø290	61.9	
NSK-16	75	15	18	ø30-ø400	ø110-ø380	114.3	

強力型三爪卡盘

尺寸图》Dimensions

国标 GB



规格表》Specifications

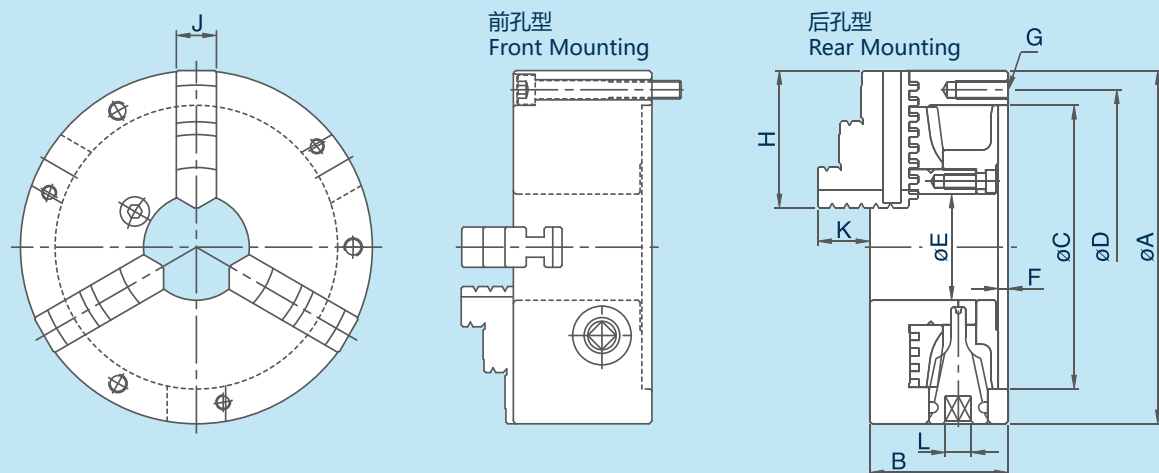
单位/UNIT:mm

型式/规格 MODEL /SPEC	A	B	C	D	E	F	G	H
SK125	127	60	95	108	30	5	3-M8	57
SK160	164	66	130	142	45	5	3-M8	68
SK200	203	76	165	180	65	5	3-M10	82
SK250	254	84	206	226	81	6	3-M12	102
SK315	315	96	260	285	105	7	3-M16	118
型式/规格 MODEL /SPEC	J	K	L	最高回转速 Max.speed r.p.m.(min ⁻¹)	把握范围 Max.Gripping Diameter 外径把握 O.D.Clamping 内径把握 I.D.Clamping		净重 Weight (kg)	
SK125	24	36	8	2500	ø2.5-ø110	ø38-ø125	5	
SK160	26	39	10	2000	ø3-ø145	ø50-ø160	8.6	
SK200	28	43	11	2000	ø4-ø200	ø65-ø200	14.1	
SK250	35	55	12	1800	ø6-ø250	ø80-ø250	24.5	
SK315	40	56	14	1800	ø10-ø315	ø95-ø315	41.2	

普通型三爪卡盘

尺寸图》Dimensions

国标 GB



规格表》Specifications

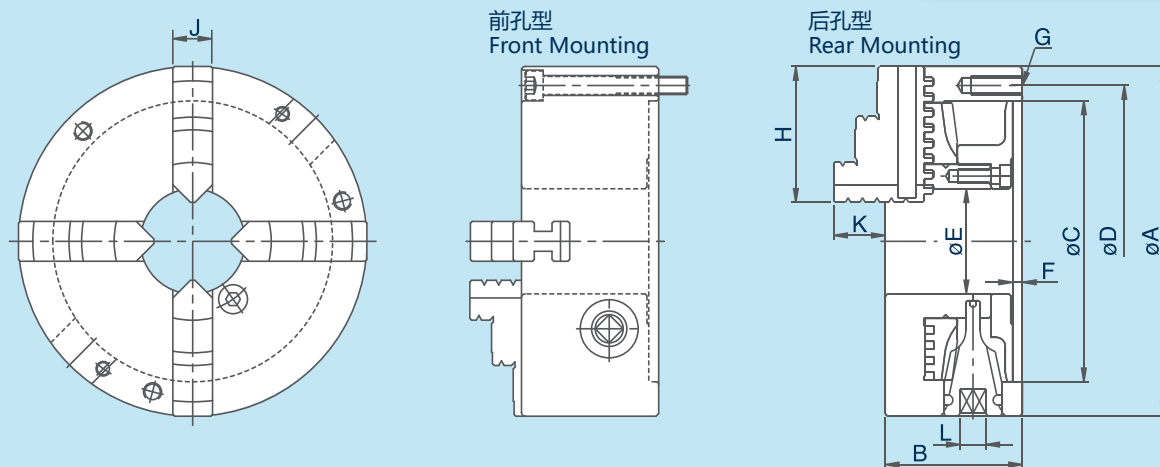
单位/UNIT:mm

型式/规格 MODEL /SPEC	A	B	C	D	E	F	G	H
SC125	127	60	95	108	30	5	3-M8	50
SC160	164	66	130	142	45	5	3-M8	65
SC200	203	76	165	180	65	5	3-M10	75
SC250	254	84	206	226	81	6	3-M12	92
SC315	315	96	260	285	105	7	3-M16	118
型式/规格 MODEL /SPEC	J	K	L	最高回转速 Max.speed r.p.m.(min ⁻¹)	把握范围 Max.Gripping Diameter 外径把握 内径把握 O.D.Clamping I.D.Clamping		净重 Weight (kg)	
SC125	16	20	8	2500	ø2.5-ø110	ø38-ø110	4.4	
SC160	19	23	10	2000	ø3-ø145	ø50-ø160	7.8	
SC200	22	28	11	2000	ø4-ø200	ø65-ø200	13.3	
SC250	26	34	12	1800	ø6-ø250	ø80-ø250	22.8	
SC315	30	45	14	1800	ø10-ø315	ø95-ø315	38.5	

连动型四爪卡盘

尺寸图》Dimensions

国标 GB

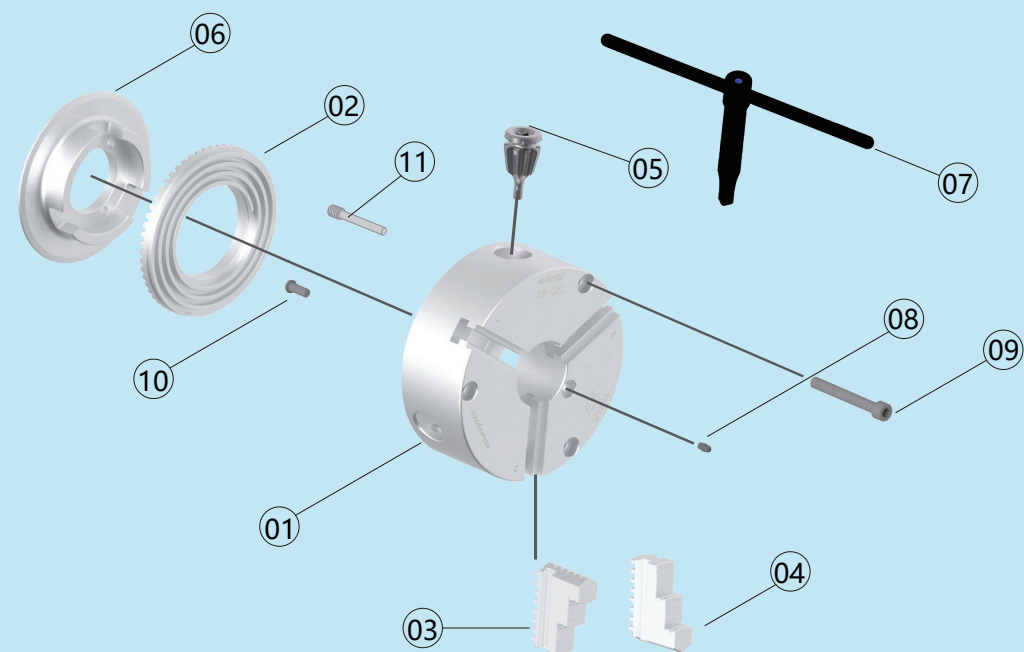


规格表》Specifications

单位/UNIT:mm

型式/规格 MODEL /SPEC	A	B	C	D	E	F	G	H
PS160	164	66	130	142	45	5	3-M8	65
PS200	203	76	165	180	65	5	3-M10	75
PS250	254	84	206	226	81	6	3-M12	92
PS315	315	96	260	285	105	7	3-M16	118
型式/规格 MODEL /SPEC	J	K	L	最高回转速 Max.speed r.p.m.(min ⁻¹)	把握范围 Max.Gripping Diameter 外径把握 内径把握 O.D.Clamping I.D.Clamping		净重 Weight (kg)	
PS160	19	23	10	2000	ø3-ø140	ø50-ø160	8.5	
PS200	22	28	11	2000	ø4-ø200	ø65-ø200	15.5	
PS250	26	34	12	1800	ø6-ø250	ø80-ø250	23	
PS315	30	45	14	1800	ø10-ø315	ø95-ø315	39.4	

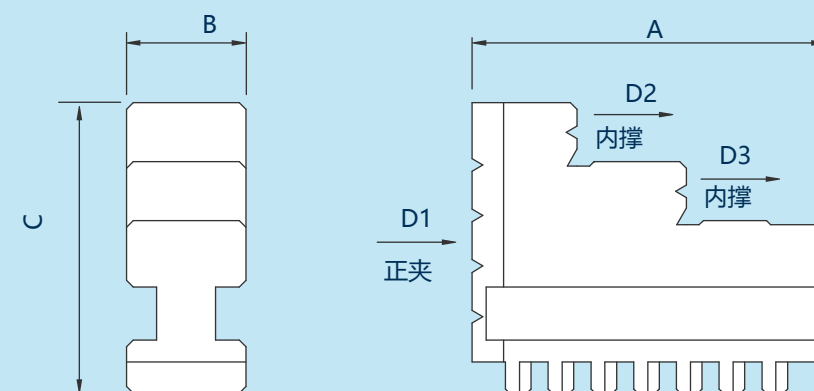
规格说明



正爪

尺寸图》Dimensions

型号解析



零件表》Parts list

NO.	名称	Name of parts
1	爪壳 / 盘体	Body
2	牙盘 / 盘丝	Scroll
3	正爪	Inside solid jaw
4	反爪	Outside solid jaw
5	陀螺 / 伞齿轮	Pinion
6	后盖	Back cover
7	T型扳手 (附件)	T-Handle (accessory)
8	油嘴	Grease nipple
9	卡盘连结螺丝 (附件)	Chuck mounting bolt (accessory)
10	后盖螺丝	Hexagon socket head cap screw
11	插销	Stud bolt

规格表》Specifications

型式/规格 MODEL / SPEC.	正爪夹持范围 Inside Jaws Clamping Range						适用型号 Matched Model
	A	B	C	D1	D2	D3	
SC-03-03	35	11	28.8	2-35	24-44	42-64	--
SC-04-03	42	14	34.5	3-43	29-57	55-84	--
SC-05-03	50	16	42	3-46	33-67	65-100	--
SC-06-03	65	19	46.6	4-65	44-106	88-150	SC160
SC-07-03	75	22	57	4-71	49-120	99-170	SC-08/SC200
SC-09-03	85	24	66	5-102	56-154	112-210	--
SC250-03	92	26	66	6-108	57-159	117-220	--
SC315-03	118	30	84	10-134	88-212	166-290	--

反爪

尺寸图》Dimensions

型号解析

SC-07-04

普通型

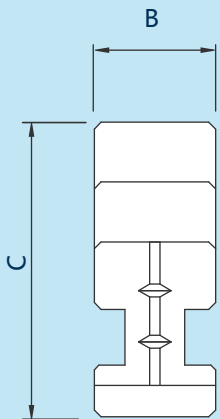
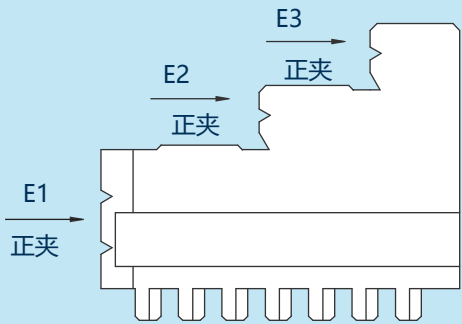
规格

反爪

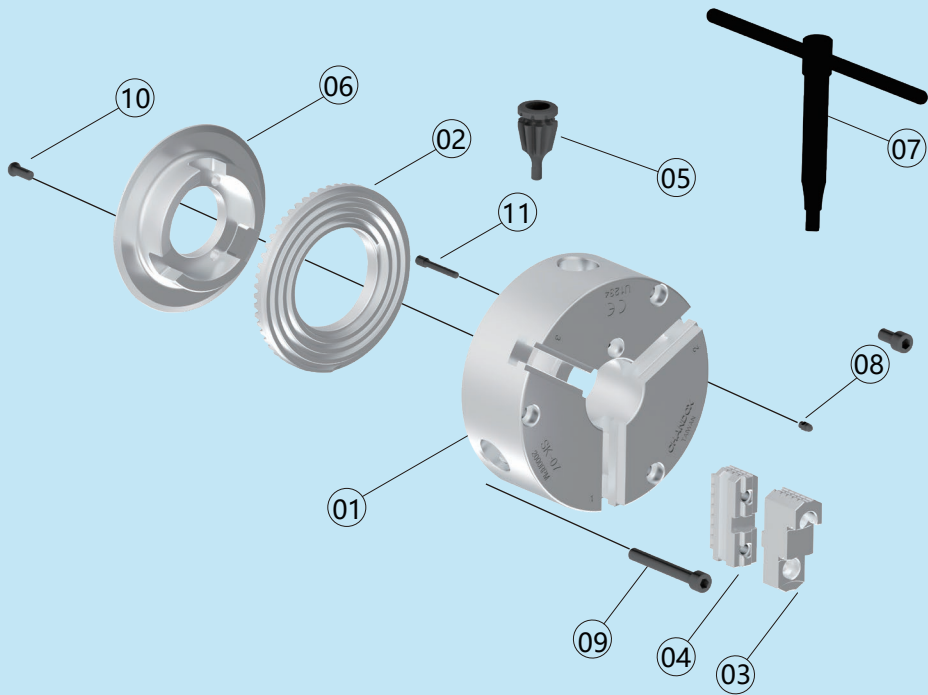
Common

Spec

Outside solid jaw



规格说明



规格表》Specifications

单位/UNIT:mm

型式/规格 MODEL / SPEC.	A	B	C	反爪夹持范围 Outside Jaws Clamping Range			适用型号 Matched Model
				E1	E2	E3	
SC-03-04	35	11	28.8	2-35	33-55	53-70	--
SC-04-04	42	14	34.5	3-43	41-69	67-95	--
SC-05-04	50	16	42	3-46	44-77	75-110	--
SC-06-04	65	19	46.6	4-65	50-116	84-160	SC160
SC-07-04	75	22	57	4-71	62-129	112-180	SC-08/SC200
SC-09-04	85	24	66	5-102	66-164	122-220	--
SC250-04	92	26	66	6-108	78-180	138-240	--
SC315-04	118	30	84	10-134	94-217	170-300	--

零件表》Parts list

NO.	名称	Name of parts
1	爪壳 / 盘体	Body
2	牙盘 / 盘丝	Scroll
3	正爪	Inside solid jaw
4	反爪	Outside solid jaw
5	陀螺 / 伞齿轮	Pinion
6	后盖	Back cover
7	T型扳手 (附件)	T-Handle (accessory)
8	油嘴	Grease nipple
9	卡盘连结螺丝 (附件)	Chuck mounting bolt (accessory)
10	后盖螺丝	Hexagon socket head cap screw
11	插销	Stud bolt

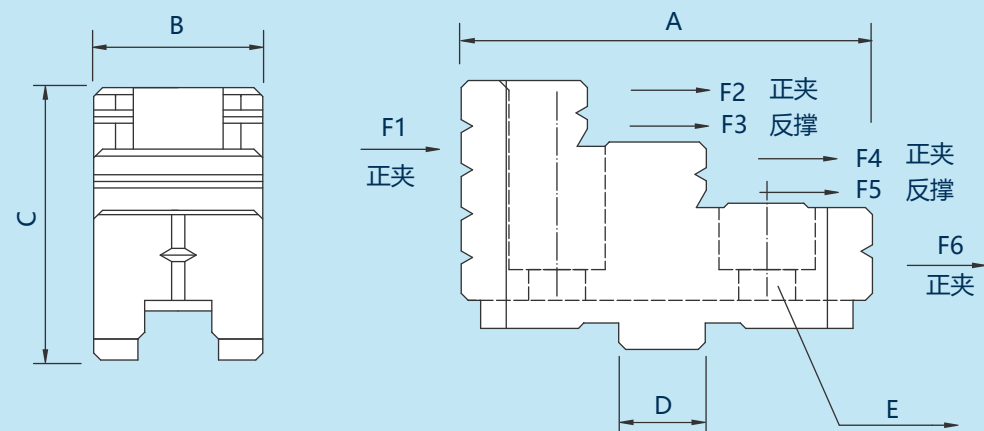
注: “14” 以上夹头连结螺丝数量为6只
 Note: Chucks above “14” are equipped with 6 pcs of chuck mounting bolts

SK-03 TOP JAWS

上爪

尺寸图》Dimensions

型号解析



规格表》Specifications

单位/UNIT:mm

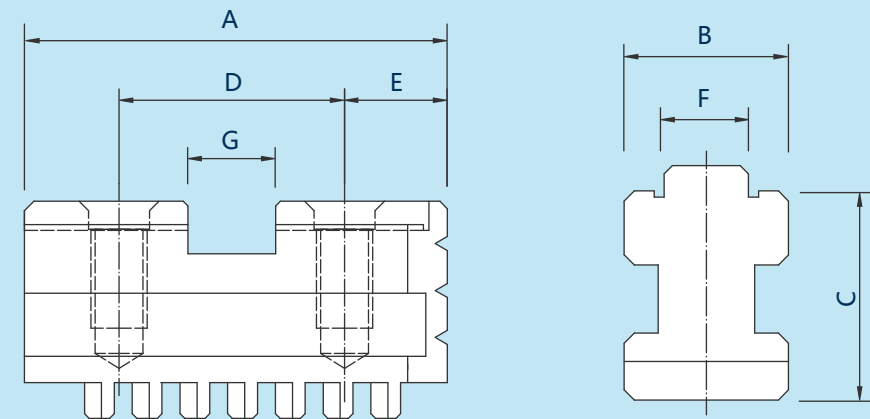
型式/规格 MODEL / SPEC.	A	B	C	D	E	正爪夹持范围 Inside Jaws Clamping Range						适用型号 Matched Model
						F1	F2	F3	F4	F5	F6	
SK-04-03	47	19	28	9.55	M6*16L	3-36	69-100	35-66	42-73	60-93	3-36	--
SK-05-03	57	24	32	12.7	M8*20L	3-45	44-85	43-84	82-123	80-122	3-45	SK125
SK-06-03	67.5	26	35	12.7	M8*20L	8-62	60-112	47-102	108-160	95-150	8-62	SK160
SK-07-03	80.5	28	39	12.7	M10*20L	8-68	71-119	55-115	132-180	110-170	8-64	SK-08/SK200
SK-09-03	92	32	45.5	19.05	M12*25L	11-94	84-156	63-146	148-220	127-210	11-88	--
SK-10-03	102	35	49.5	19.05	M12*25L	12-124	110-196	74-186	174-260	138-250	12-98	SK250
SK-12-03	117.5	40	52	19.05	M12*30L	15-143	110-220	81-210	190-300	161-290	15-125	SK315
SK-16-03	150	50	65.5	19.05	M16*35L	30-190	237-300	118-280	337-400	218-380	30-185	--

SK-04 MASTER JAWS

下爪

尺寸图》Dimensions

型号解析



规格表》Specifications

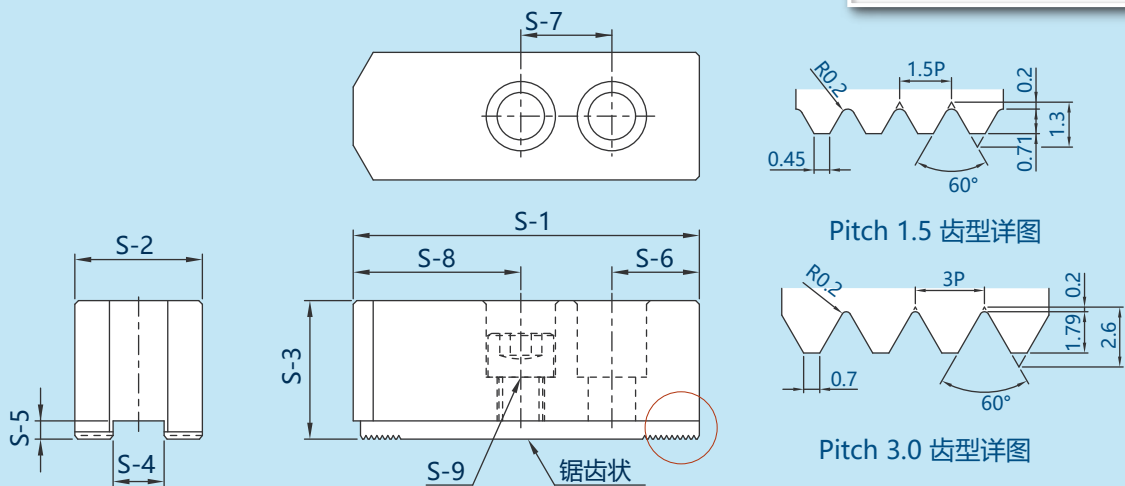
单位/UNIT:mm

型式/规格 MODEL / SPEC.	A	B	C	D	E	F	G	适用型号 Matched Model
SK-04-04	45	16	20	24	10.95	7.94	9.55	--
SK-05-04	54	20	24.5	32	12.05	7.94	12.7	SK125
SK-06-04	65	22	27	38.1	14.55	7.94	12.7	SK160
SK-07-04	75	24	30	44.4	18.55	7.94	12.7	SK-08/SK200
SK-09-04	87	28	34	54	18.7	12.7	19.05	--
SK-10-04	96	32	34	54	23	12.7	19.05	SK250
SK-12-04	111	35	42	63.5	26.45	12.7	19.05	SK315
SK-16-04	142	45	55	76.2	35.2	12.7	19.05	--



油压生爪

尺寸图》Dimensions



规格表》Specifications

型式/规格 MODEL / SPEC.	S-1	S-2	S-3	S-4	S-5	S-6	S-7	S-8	S-10	锯齿状间距 Serration Pitch	淨重 Weight(kg)
SJ-04	49.5	23	23	10	4.5	10	14	25.5	M8x1.25P	1.5x60°	0.42
SJ-05	62	25	30	10	4.5	10	14	38	M8x1.25P	1.5x60°	0.85
SJ-06	73	31	36	12	5	15	20	38	M10x1.5P	1.5x60°	1.5
SJ-08	95	35	38	14	5	24	25	46	M12x1.75P	1.5x60°	2.4
SJ-10	110	40	42	16	5	30	30	50	M12x1.75P	1.5x60°	3.6
SJ-12	129	50	50	21 (中空) 18 (中实)	6	39	30	60	M16x2P (中空) M14x2P (中实)	1.5x60°	6.1
SJ-15	165	62	62	22 (中空) 8 (中空) 25.5 (中实) 5 (中实)	37	43	85	M20x2.5P	1.5x60°	12.5	
SJ-18	165	62	62	22 (中空) 8 (中空) 25.5 (中实) 5 (中实)	37	43	85	M20x2.5P	1.5x60°	12.5	
SJ-21	180	65	70	25	9	40	60	80	M20x2.5P	3x60°	16.2
SJ-24	180	65	70	25	9	40	60	80	M20x2.5P	3x60°	16.2
SJ-32	180	65	70	25	9	40	60	80	M20x2.5P	3x60°	16.2
SJ-40	180	65	70	25	9	40	60	80	M20x2.5P	3x60°	16.2

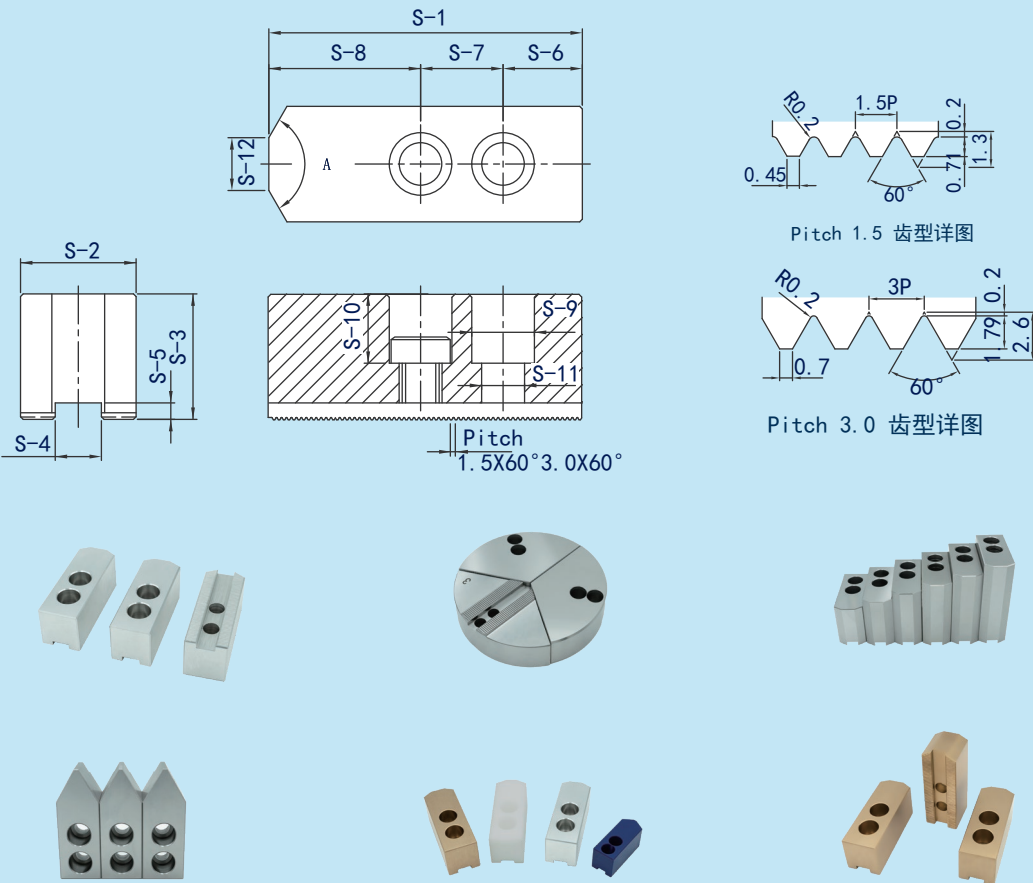
非标定制油压软爪（生爪）选型表

尺寸图》Dimensions

型号
解析

SJ-08 (S3 : 60 / A:60)

型号 Model 规格 Spec 高度 Height 角度 Angle



特殊尺寸填写区

Special Requirement for SJ Series Soft Jaws

S-1	S-2	S-3	S-4	S-5	S-6	S-7
S-8	S-9	S-10	S-11	S-12		

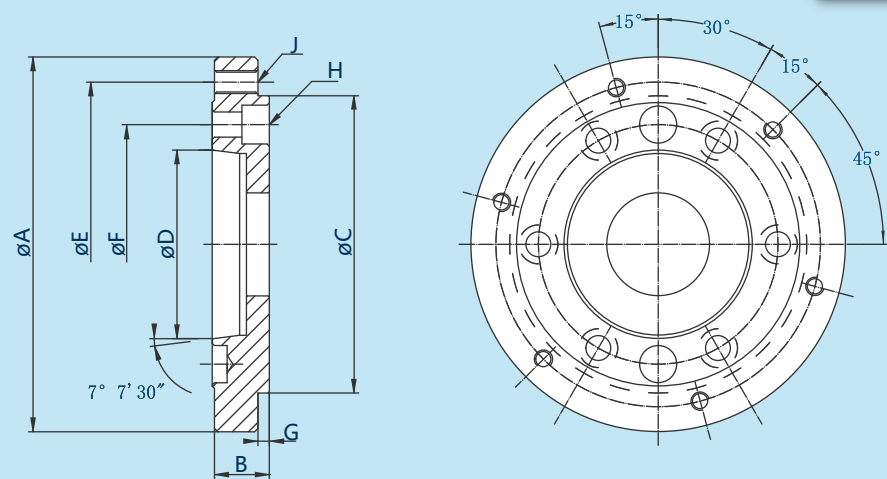
请确认打勾

Please confirm it by (✓)

A	60°	90°	120°	180°	P(1.5)	P(3.0)
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A₂ 型连接盘

尺寸图》Dimensions



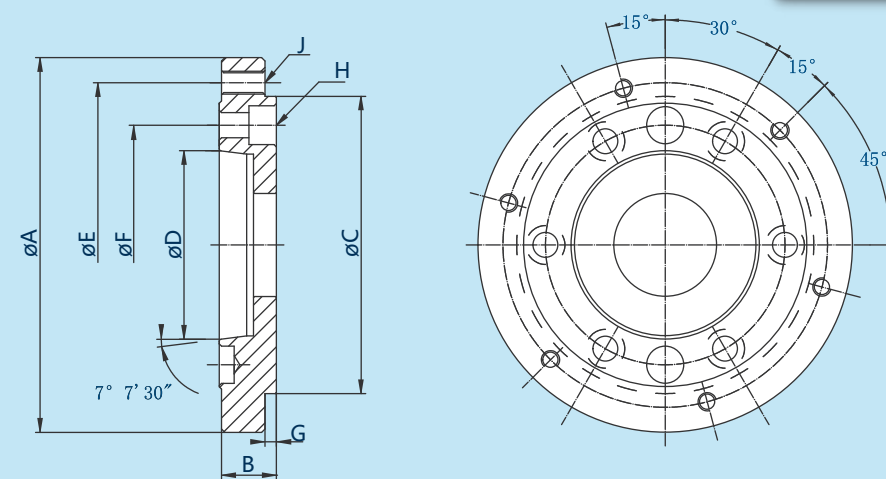
规格表》Specifications

单位/UNIT:mm

型式/规格 MODEL /SPEC	A	B	C	D	E	F	G	H	J	适用型号 Matched Model
B160A ₂ -5	167	25	130	82.563	142	104.8	4.5	6-M10	3-M8*1.25P	SC/SK160 (国标GB)
B-06A ₂ -5	167	25	130	82.563	147	104.8	4.5	6-M10	3-M10*1.5P	SC/SK-06 (日规JIS)
B-07A ₂ -5	193	25	155	82.563	172	104.8	4.5	6-M10	3-M10*1.5P	SC/SK-07 (日规JIS)
B-07A ₂ -6	193	25	155	106.375	172	133.4	4.5	6-M12	3-M10*1.5P	SC/SK-07 (日规JIS)
B200A ₂ -5	203	25	165	82.563	180	104.8	4.5	6-M10	3-M10*1.5P	SC/SK200 (国标GB)
B200A ₂ -6	203	25	165	106.375	180	133.4	4.5	6-M12	3-M10*1.5P	SC/SK200 (国标GB)
B-08A ₂ -5	203	25	160	82.563	176	104.8	4.5	6-M10	3-M10*1.5P	SC/SK-08 (日规JIS)
B-08A ₂ -6	203	25	160	106.375	176	133.4	4.5	6-M12	3-M10*1.5P	SC/SK-08 (日规JIS)

A₂ 型连接盘

尺寸图》Dimensions



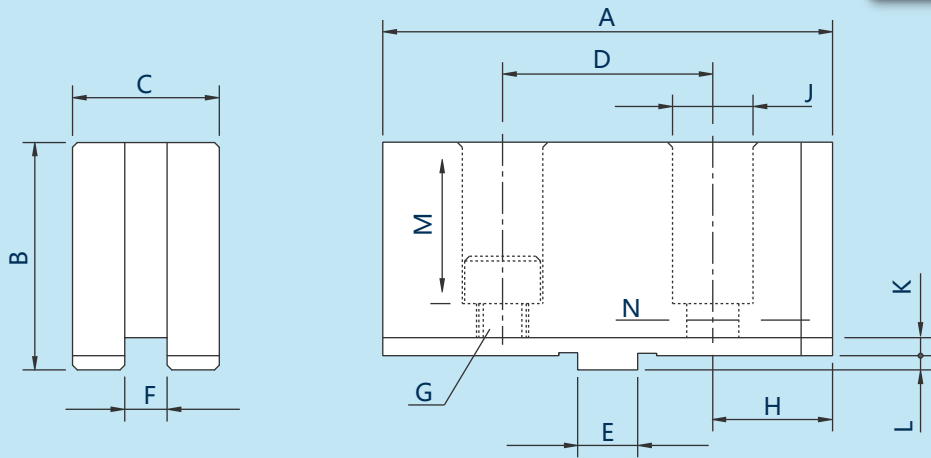
规格表》Specifications

单位/UNIT:mm

型式/规格 MODEL /SPEC	A	B	C	D	E	F	G	H	J	适用型号 Matched Model
B-09A ₂ -6	233	25	190	106.375	210	133.4	5	6-M12	3-M12*1.75P	SC/SK-09 (日规JIS)
B-09A ₂ -8	233	30	190	139.719	210	171.4	5	6-M16	3-M12*1.75P	SC/SK-09 (日规JIS)
B250A ₂ -6	254	30	206	106.375	226	133.4	5	6-M16	3-M12*1.75P	SC/SK250 (国标GB)
B250A ₂ -8	254	30	206	139.719	226	171.4	5	6-M16	3-M12*1.75P	SC/SK250 (国标GB)
B315A ₂ -8	315	30	260	139.719	285	171.4	6.5	6-M16	3-M16*2P	SC/SK315 (国标GB)
B315A ₂ -11	315	35	260	196.869	285	235	6.5	6-M20	3-M16*2P	SC/SK315 (国标GB)
B-12A ₂ -8	315	30	260	139.719	285	171.4	6.5	6-M16	3-M12*1.75P	SK-12 (日规JIS)
B-12A ₂ -11	315	35	260	196.869	285	235	6.5	6-M20	3-M12*1.75P	SK-12 (日规JIS)
B-16A ₂ -11	405	40	345	196.869	375	235	7.5	6-M20	6-M14*2P	SK-16 (日规JIS)

强力生爪

尺寸图》Dimensions

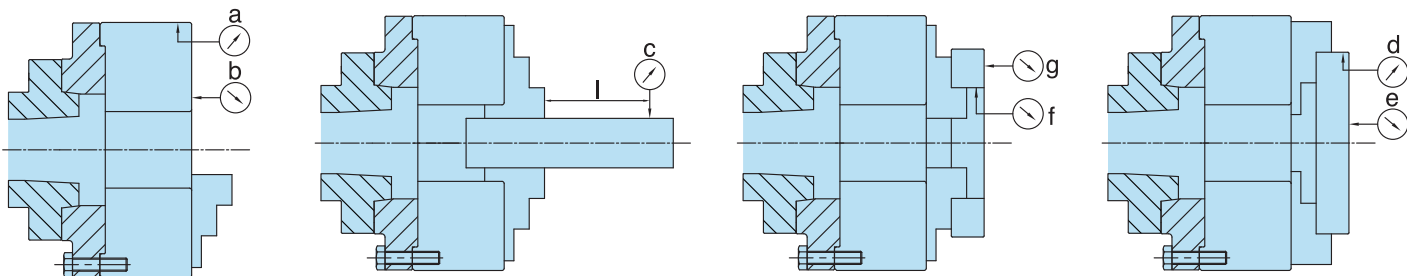


规格表》Specifications

单位/UNIT:mm

型式/规格 MODEL / SPEC.	A	B	C	D	E	F	G
SO04Jaw	52	30	19	24	9.53	7.94	M6x1P
SO05Jaw	62	35	24	32	12.68	7.94	M8x1.25P
SO06Jaw	73	37	26	38.1	12.68	7.94	M8x1.25P
SO07Jaw	95	48	31	44.4	12.68	7.94	M10x1.5P
SO09Jaw	110	48	37	54	19.03	12.7	M12x1.75P
SO12Jaw	125	54	42	63.5	19.03	12.7	M12x1.75P
SO16Jaw	160	70	50	76.2	19.03	12.7	M16x2P
SO20Jaw	160	80	55	76.2	19.03	12.7	M20x2.5P
SO25Jaw	160	80	75	76.2	19.03	12.7	M20x2.5P
型式/规格 MODEL / SPEC.	H	J	K	L	M	N	净重 Weight (kg)
SO04Jaw	14	11	3	2.5	21	7	0.45
SO05Jaw	15	14	3.5	3	24	9	0.9
SO06Jaw	17.45	14	3.5	3	25	9	1.3
SO07Jaw	25.3	17	3.8	3	34	11	2.6
SO09Jaw	28	19	4.2	3	34	13	3.6
SO12Jaw	30.75	19	4.2	3	38	13	5.5
SO16Jaw	41.9	25	5.5	6	48	17	10.4
SO20Jaw	41.9	32	5.5	6	58	21	--
SO25Jaw	41.9	32	5.5	6	58	21	--

手动卡盘精度检查标准



标准孔
Master Pionion



标准孔标识
Master Pionion sign

型式 尺寸 model size	盘体偏摆 Radial & Axial Runout a b	扳手孔位 Pionion Arrow Position l	校正圆棒偏摆 Gripped Test-Bar runout c d e f g
3	0.02	标准孔 Master Pionion 任意孔 Other Than Master Pionion	38 50 75 0.03 0.05 0.05 0.05 0.02 0.04 0.05 0.05 0.05 0.03 0.05 0.03
4	0.02		
5	0.02		
6/160	0.02		
7	0.02		
8/200	0.02		
9	0.02		
10/250	0.02		
12/315	0.02		
16	0.02		

尺寸 size	型式 model	校正圆棒 (mm) Dia.of Test Bar	校正圆环 Test Ring (mm) 内径 Inner Dia 外径 Onner Dia 厚度 Thickness
3		8 10 --	30 60 20
4		10 20 --	55 90 20
5		10 20 30	60 100 20
6/160		20 30 40	75 125 30
7		20 30 40	85 150 30
8/200		20 30 40	85 150 30
9		30 40 50	110 175 30
10/250		30 40 50	135 215 30
12/315		40 50 70	150 235 40
16		70 95 120	180 310 40

